

Work Order ID 62571

October 4, 2010 1:18:46 PM



Page 1

Item ID: D350-636-047

Accept



Setup Start



Revision ID:

Stop



Item Name: Training Wearplates Installation, LH/RH

Start Date: 10/04/10 Start Qty: 3.00



Cust Item ID:

Required Date: 10/08/10 Req'd Qty: 3.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D350-636

H

100

0.00



DOCUMENT CONTROL

DC

0.00

8/10/13

10-10-13 (3)

Document Control

Memo

Photocopy bluefile & type labels per PPPD350-636-047 CHG001

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

10/10/12 SP (30)

115

0.00



QC4- 100% Inspect kits for completeness

8/10/13

(F3)

QC

Memo

0.00

Quality Control

Work Order ID 62571

October 4, 2010 1:18:47 PM



Page 2

Item ID: D350-636-047

Accept



Setup Start



Revision ID:

Stop



Item Name: Training Wearplates Installation, LH/RH

Start Date: 10/04/10 Start Qty: 3.00



Cust Item ID:

Required Date: 10/08/10 Req'd Qty: 3.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
---------	--------	-----------	------------	------------	---------------	-------------

120

0.00



Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D350-636-047

Location:

PPP Rev:

*DMF**10/11/13 (3)*

130

QC21 - Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

*10/10/13**U 1090-13*

Picklist Print

October 4, 2010 1:18:44 PM

Page 1

Work Order ID: 62571

Parent Item: D350-636-047

Parent Item Name: Training Wearplates Installation, LH/RH

Start Date: 10/04/10

Required Date: 10/08/10

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP REV:A 10.09.27 NEW ISSUE DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D4154-041 Wearplate Assembly		Manufactured	No			110	Each	0.0000	1	3		10/10/10	
---------------------------------	--	--------------	----	--	--	-----	------	--------	---	---	--	----------	--

AN3C36A BOLT		Purchased	No			110	Each	77.0000	4	12		10/10/10	
-----------------	--	-----------	----	--	--	-----	------	---------	---	----	--	----------	--

Location	Loc Qty	Loc Code
ST353	77	
101261	4	
109771	18	
115358	15	
115518	40	

AN3C37A BOLT		Purchased	No			110	Each	63.0000	1	3		10/10/10	
-----------------	--	-----------	----	--	--	-----	------	---------	---	---	--	----------	--

Location	Loc Qty	Loc Code
ST354	63	
111775	1	
114761	12	
114801	50	

AN3C42A BOLT		Purchased	No			110	Each	107.0000	1	3		10/10/10	
-----------------	--	-----------	----	--	--	-----	------	----------	---	---	--	----------	--

Location	Loc Qty	Loc Code
ST354	107	
106169	7	
106176	100	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

October 4, 2010 1:18:44 PM

Page 2

Work Order ID: 62571

Parent Item: D350-636-047

Parent Item Name: Training Wearplates Installation, LH/RH

Start Date: 10/04/10

Required Date: 10/08/10

Start Qty: 3.00

Required Qty: 3.00

NAS1149C0363R

Purchased

No

110

Each

5,838.000

10

30



Washer

Location

Loc Qty

Loc Code

ST297

5838

113524

188

113644

150

113889

500

114742

5000

MS21043-3

Purchased

No

110

Each

2,599.000

5

15



Nut

Location

Loc Qty

Loc Code

FG

76

103691

76

ST301

2523

111383

46

112314

2477

D3873-1

Manufactured

No

110

Each

119.0000

8

24



Bushing

Location

Loc Qty

Loc Code

ST092

40

62197

40

ST093

79

57615

79

D4171-1

Manufactured

No

110

Each

0.0000

1

13



Bushing

October 4, 2010 1:18:44 PM

Shop Packet Print

Page 2

10/10/10 sl

30

10/10/10 sl

15

10/10/10 sl

24

Bc 2250
1-10-13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

October 4, 2010 1:18:45 PM

Work Order ID: 62571

Parent Item: D350-636-047



Parent Item Name: Training Wearplates Installation, LH/RH

Start Date: 10/04/10



Required Date: 10/08/10

Start Qty: 3.00

Required Qty: 3.00

S_B D4170-1

 Bushing
 AN3C34A
 S_B 
 BOLT

Manufactured	No	110	Each	0.0000
Purchased	No	110	Each	20.0000

 12 62251 10/10/12
 3 10/10/12

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST353	20	
115767	20	

3

8.0 PARTS LIST (D350-636-015/-016/-017/-018/-047 KITS)

Item	Qty -015	Qty -016	Qty -017	Qty -018	Qty -047	Part Number	Description
	X					D350-636-015	SKIDTUBE INSTALLATION, LH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE W/ TRAINING WEARPLATE
		X				D350-636-016	SKIDTUBE INSTALLATION, RH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE W/ TRAINING WEARPLATE
			X			D350-636-017	SKIDTUBE INSTALLATION, LH AIRCRAUSER/ APICAL TRI-BAG FLOAT COMPATIBLE W/ TRAINING WEARPLATE
				X		D350-636-018	SKIDTUBE INSTALLATION, RH AIRCRAUSER/ APICAL TRI-BAG FLOAT COMPATIBLE W/ TRAINING WEARPLATE
					X	D350-636-047	TRAINING WEARPLATE KIT (LH/RH)
1	1					D4168-041	SKIDTUBE ASSEMBLY, LH
1		1				D4168-042	SKIDTUBE ASSEMBLY, RH
1			1			D4168-043	SKIDTUBE ASSEMBLY, LH
1				1		D4168-044	SKIDTUBE ASSEMBLY, RH
*1	1					D4168-1	SKIDTUBE WELDMENT, LH
*1		1				D4168-2	SKIDTUBE WELDMENT, RH
*1			1			D4168-3	SKIDTUBE WELDMENT, LH
*1				1		D4168-4	SKIDTUBE WELDMENT, RH
**2	8	8	8	8		350A41-1027-20	SCREW
**3	8	8	8	8		23119AG120LE	WASHER
**4	8	8	8	8		22541N120	NUT
*5	1	1	1	1		AN8C35A	BOLT
*6A	1	1	1	1		AN960C816L	WASHER (OR NAS1149CO832R)
*7	1	1	1	1		MS21083C8	NUT
*8	1		1			D3488-041	BLADE FITTING, LH
*8		1		1		D3488-042	BLADE FITTING, RH
9	1	1	1	1		D2741	BLADE
10	2	2	2	2		AN8C21A	BOLT
11	2	2	2	2		AN960JD816	WASHER (OR NAS1149CO863J)
12	2	2	2	2		MS21083C8	NUT
*14	4	4	4	4		AN6C44A	BOLT
*15	8	8	8	8		D2745	BUSHING
*16	4	4	4	4		MS21043-6	NUT
*17	8	8	8	8		D3631-1	WASHER
*18	4	4	4	4		ALS4-1032-225	INSERT
*19	4	4	4	4		AN3C6A	BOLT
*20A	4	4	4	4		AN960C10L	WASHER (OR NAS1149CO332R)
*20B	4	4	4	4		NAS1515H3L	WASHER
*30	8	8	8	8		D3492-041	PLUG ASSEMBLY
*31	8	8				D3492-043	PLUG ASSEMBLY
*32			8	8		D3492-045	PLUG ASSEMBLY

(CONTINUED ON NEXT PAGE)

REFERENCE ONLY

DART AEROSPACE USA, INC.

IIN-D350-636

Page 30 of 31

(CONTINUED FROM PREVIOUS PAGE)

Item	Qty -015	Qty -016	Qty -017	Qty -018	Qty -047	Part Number	Description
***43	2	2	2	2		D3493-1	WASHER
*90	1	1	1	1	1	D4154-041	WEARPLATE ASSEMBLY
*91A	4	4	4	4	4	AN3C36A	BOLT ¹
91B	1	1	1	1	1	AN3C37A	BOLT ²
91C	1	1	1	1	1	AN3C42A	BOLT ³
*92	7	7	7	7	8	AN960C10	WASHER (OR NAS1149CO363R)
92A			1	1		AN960C10	WASHER (OR NAS1149CO363R) ³
*93	4	4	4	4	4	MS21043-3	NUT
*94	7	7	7	7	8	D3873-1	BUSHING
94A			1	1		D3873-1	BUSHING ³
*95	1	1	1	1	1	D4171-1	BUSHING ⁴
*96	4	4	4	4	4	D4170-1	SPACER
*97	1	1	1	1	1	AN3C34A	BOLT
*98	2	2	2	2	2	AN960C10	WASHER (OR NAS1149CO363R)
*99	1	1	1	1	1	MS21043-3	NUT

* PART OF D4168-041/-042/-043/-044

** TO BE SUPPLIED BY CUSTOMER

*** ONLY INSTALLED IF INSTALLING AN APICAL FLOAT SYSTEM

¹ QTY USED MAY BE LESS ON SKIDTUBES WITH APICAL CYLINDRICAL OR TRI-BAG FLOATS

² HARDWARE USED ON THE SKIDTUBES INSTALLED WITH APICAL CYLINDRICAL BAG FLOATS

³ HARDWARE USED ON THE SKIDTUBES INSTALLED WITH APICAL TRI-BAG FLOATS

⁴ HARDWARE NOT USED ON THE SKIDTUBES INSTALLED WITH APICAL TRI-BAG FLOATS

• COPYRIGHT © 2010 BY DART AEROSPACE USA, INC. •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.

Revision: H

Date: 10.07.26